

## **FREQUENTLY ASKED QUESTIONS KAWASAKI 550 ALL YEARS**

**Q. What is the proper jetting with the Factory Pipe for the 550 Limited Pipe?**

A. Open the high speed screw 1/4 turn over stock and the low speed 1/8 turn. All other settings remain stock. If you are not familiar with tuning your carb(s) please contact a qualified technician for assistance. Added cylinder compression, modified ignition, modified carb(s) and other variables will require different settings. **Failure to properly tune your carb(s) can and will result in serious engine damage.**

**Q. After installing the pipe I do not notice a big difference in the performance of my watercraft.**

A. There are several items to check for lack of performance: **1.** Double check all hoses, clamps & bolts used in the installation and look for signs of any exhaust or water leaks. **2.** Make sure the proper carb adjustments have been made as per the instructions. Remember, because of the number of variables involved, these carb settings are only a starting point. Your particular craft may require different settings for optimum performance.

**Q. Are any other modifications required to make the pipe work?**

A. No, the only modification we highly recommend is aftermarket flame arrestors but they are not required.

**Q. Is there a difference between the 86-90 Limited pipe and the 91-96?**

A. Yes. The piston port and reed engines have very different tuning specs. Running the wrong pipe will result in less than optimum performance.

**Q. The barbed hose fitting on the flange is opposite the stock water inlet on the manifold.**

A. This is correct. That is the way the system is designed. The water is metered through the flange and comes out the opposite side.

**Q. The hole in the special pre-punched gasket does not line up with the hole in my flange.**

A. This is correct. That is the way the system is designed.

**Q. Are the three gaskets with the pipe the same as stock?**

A. No. Two are the same as stock but the special pre-punched is not. Running the Factory Pipe without the special gasket can and will result in serious damage to the pipe and/or engine.

**Q. I installed my 550 pipe and it runs so hot it's melting the fuel tank!**

A. **1.** The special pre-punched gasket was not installed and there is no water flow to the pipe or **2.** The flange was installed incorrectly (fitting on wrong side).