

*** FOR COMPETITION USE ONLY per US EPA regulations ***

Factory Pipe
Bill of Materials
Go-Ped Pipe

<u>Item#</u>	<u>Qty.</u>	<u>Part#</u>	<u>Part Description</u>
1	1	COMCHGOPED	Go-Ped chamber
-	1	COMASM0340	Go-Ped Hardware kit (Items 2-11)
2	1	COMFLG0070	95 Go-Ped flange alum
3	1	COMFAS0250	Go-Ped exhaust spring
4	1	COMGAS0007	Go-Ped o-ring #114 silicone
5	1	COMGAS0090	Go-Ped 95 gasket
6	2	COMFAS0240	10-32 x 1" Socket cap screw S.S.
7	1	COMFAS0006	6mm x 1.0 x 16mm SS hex head bolt
8	1	COMFAS0008	6mm x 1.0 Nylock S.S. hex nut
9	1	COMFAS0200	Fiber insulating washer
10	2	COMCLP0012	SS hose clamp (1/2")
11	1	COMFAS0009	6mm SS Flat washer with 3/4" OD

- < **CHECK CONTENTS AGAINST BILL OF MATERIALS. REPORT ANY SHORTAGES WHERE YOU PURCHASED YOUR FACTORY PIPE.**
- < **READ ALL INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.**

Factory Pipe
Instructions
Go-Ped

Note: The Factory Pipe Go-Ped pipe is designed to fit the stock Go-Ped G23LH15 model engine only. No claims are made by Factory Pipe for the fit, performance or reliability of this system on other models or modified engines.

Disconnect the spark plug wire and remove the plastic engine shroud from the Go-Ped. Remove the stock exhaust system leaving the rubber tube connected to the frame. The rear vented area of the plastic shroud must be trimmed or cut off to allow installation of the Factory Pipe. Do not trim off any area used to secure the shroud to the engine. Remove the rear wheel/tire from the Go-Ped.

Install the o-ring (item# 4) in the groove on the Factory Pipe chamber (item #1). Using some water or Windex on the o-ring, slide the billet cylinder flange (item# 2) over the end of the pipe being careful not to twist or cut the o-ring. Make sure the spring hook on the flange is on the same side as the chamber body spring tab. Insert the two 10-32 x 1" socket head bolts (item #6) through the flange from the pipe side. Install the cylinder gasket (item #5) on the ends of the bolts and then lightly secure the complete assembly to the cylinder (do not install spring at this time). Insert the stinger tube of the chamber into the stock rubber exhaust hose but do not secure.

Mark the position of the chamber bracket hole on the rear fender of the Go-Ped. It is important that this hole line up correctly when the pipe is installed or undue stress will be put on the cylinder flange. Once you have properly positioned the pipe and marked the location of the hole on the fender, remove the pipe assembly. Make sure there are no obstructions on the underside of the mark on the fender and then drill a 5/16" (.312) hole.

Reinstall the plastic engine shroud after trimming the required area. Slip one of the #6 hose clamps (item #10) over the rubber exhaust hose and leave loose. Install the pipe following the previous directions. Tighten both of the 10-32 cylinder flange bolts and secure the rubber exhaust hose to the Factory Pipe stinger using the 1/2" hose clamp. Insert the fiber washer (item # 9) between the fender and chamber bracket. Insert the 6 x 16mm bolt & washer (item #7,11) from the underside of the fender through the hole, fiber washer, and chamber bracket. Secure the bracket from the top side using the 6mm nylock nut (item #8). Attach the spring (item #3) to the cylinder flange and chamber body spring tab. Reinstall the rear wheel/tire assembly.

Double check your installation and make sure that all hardware and fasteners are secure.